

# Generative artificial intelligence for control structure prediction

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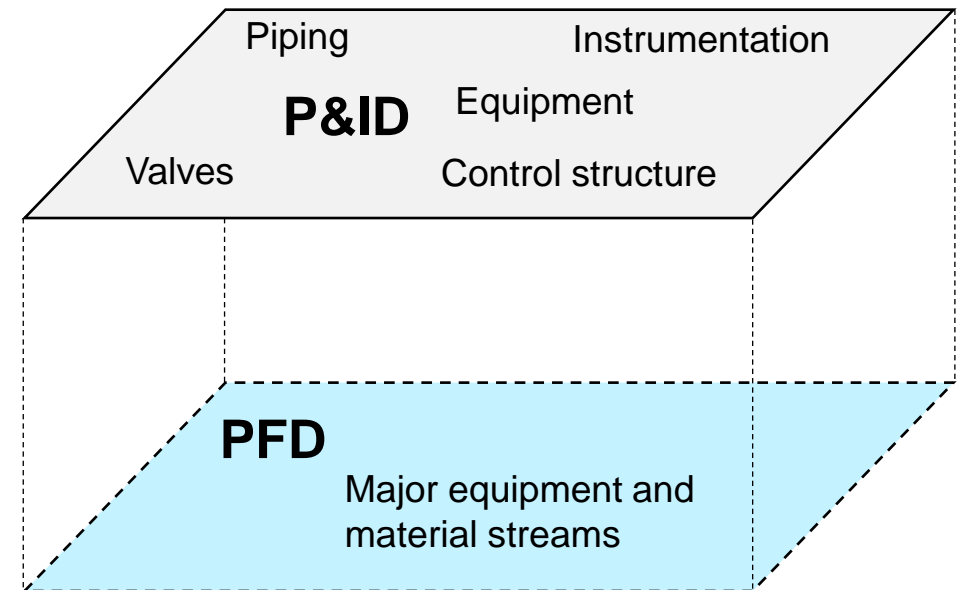
Seminar on GraphsData@TUDelft

**Process Intelligence Research**  
Dept. Chemical Engineering  
Delft University of Technology

Thursday, 3<sup>rd</sup> October, 2024



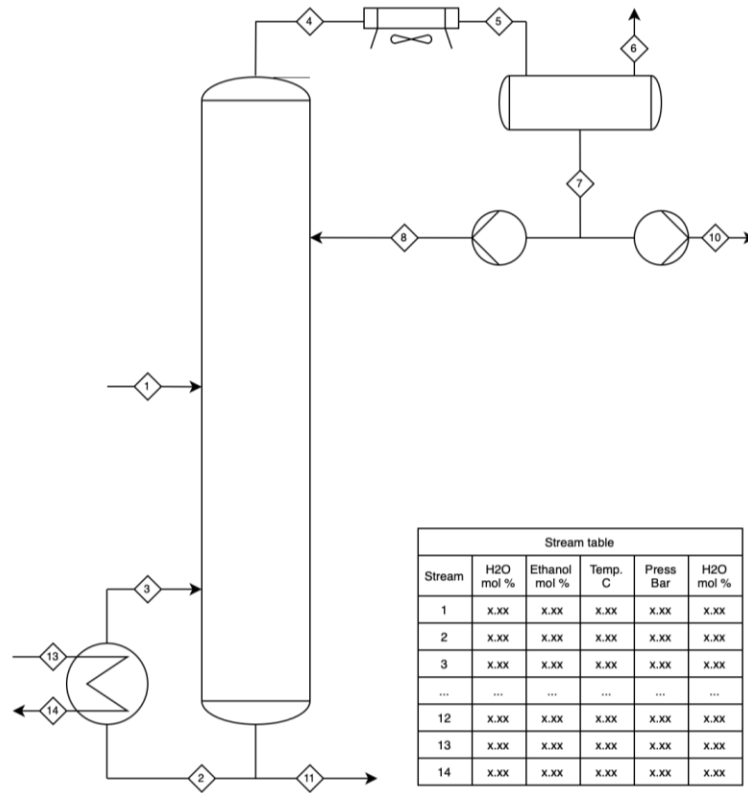
# Piping and Instrumentation Diagram (P&ID)



[1] Toghraei, M. (2019). *Piping and Instrumentation Diagram Development*. Wiley & Sons. ISBN: 9781119329343

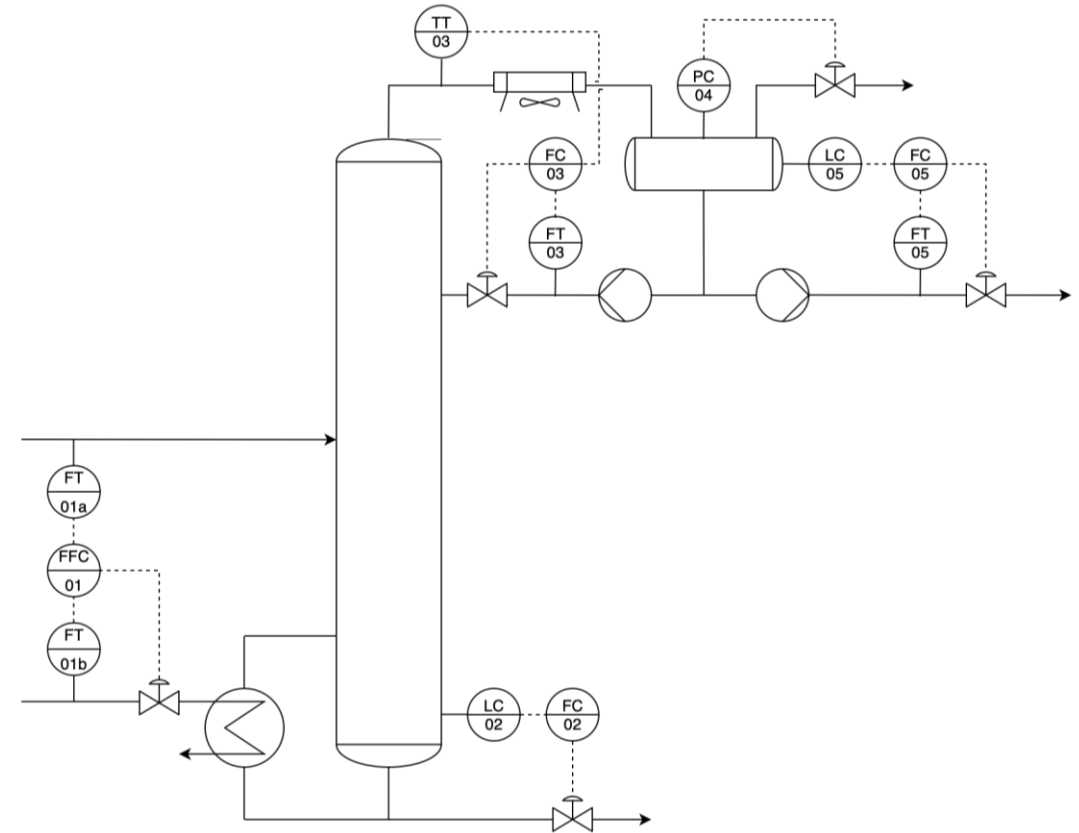
# Piping and Instrumentation Diagram (P&ID)

**PFD**



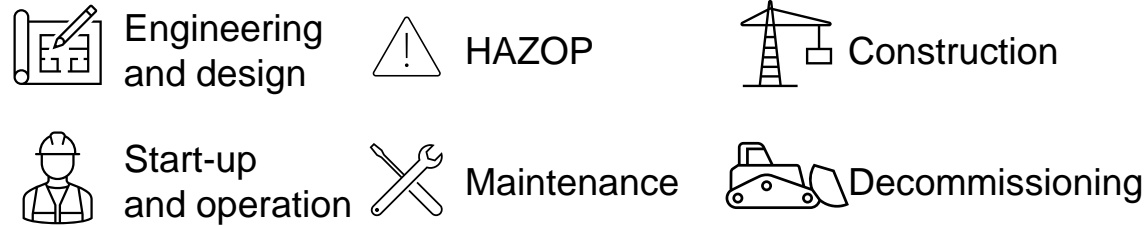
Stream table					
Stream	H <sub>2</sub> O mol %	Ethanol mol %	Temp. C	Press Bar	H <sub>2</sub> O mol %
1	x.xx	x.xx	x.xx	x.xx	x.xx
2	x.xx	x.xx	x.xx	x.xx	x.xx
3	x.xx	x.xx	x.xx	x.xx	x.xx
...	...	...	...	...	...
12	x.xx	x.xx	x.xx	x.xx	x.xx
13	x.xx	x.xx	x.xx	x.xx	x.xx
14	x.xx	x.xx	x.xx	x.xx	x.xx

**P&ID**



# Piping and Instrumentation Diagram (P&ID)

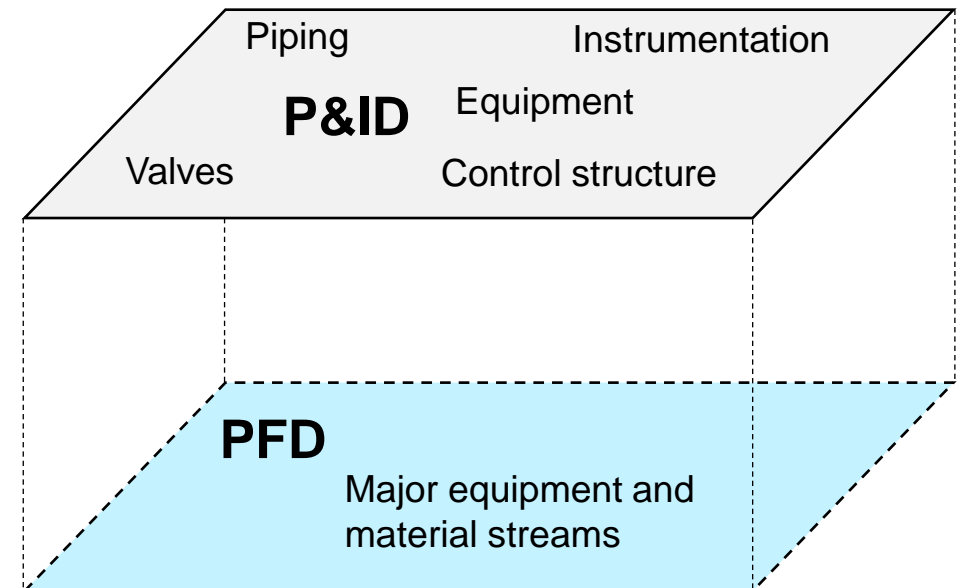
## Deployment of P&IDs<sup>1</sup>:



➤➤➤ Central document for storing, revising, and exchanging information about processes

### Preparation of P&IDs:

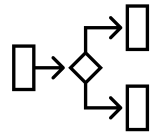
- prior projects, design heuristics, experience, etc.
- tedious, manual, and time-consuming task



[1] Toghraei, M. (2019). *Piping and Instrumentation Diagram Development*. Wiley & Sons. ISBN: 9781119329343

# Previous work on automatic P&ID generation

## Rule-based systems<sup>1,2,3</sup>



- Development since the 1990s
- Based on the modularization of chemical plants
- Domain knowledge structured as a decision tree
- Guidance of the user with design questions to generate P&IDs

»»» Difficult to set-up, maintain, and extend  
Little adoption by industry

## (Semi-)automated AI systems



- Recent development
- Methods learn patterns in process diagrams
- Autocompletion of PFDs<sup>4</sup>
- Subsequent equipment prediction<sup>5</sup>

»»» No method for the direct generation of P&IDs from PFDs

[1] Blitz, H., Engelke, J., Sonnenschein, R., Schmidt-Traub, H. (1994). *Rechnergestützte Konfigurierung von R&I-Fließbildern am Beispiel von Pumpen*. CIT. <https://doi.org/10.1002/cite.330660404>

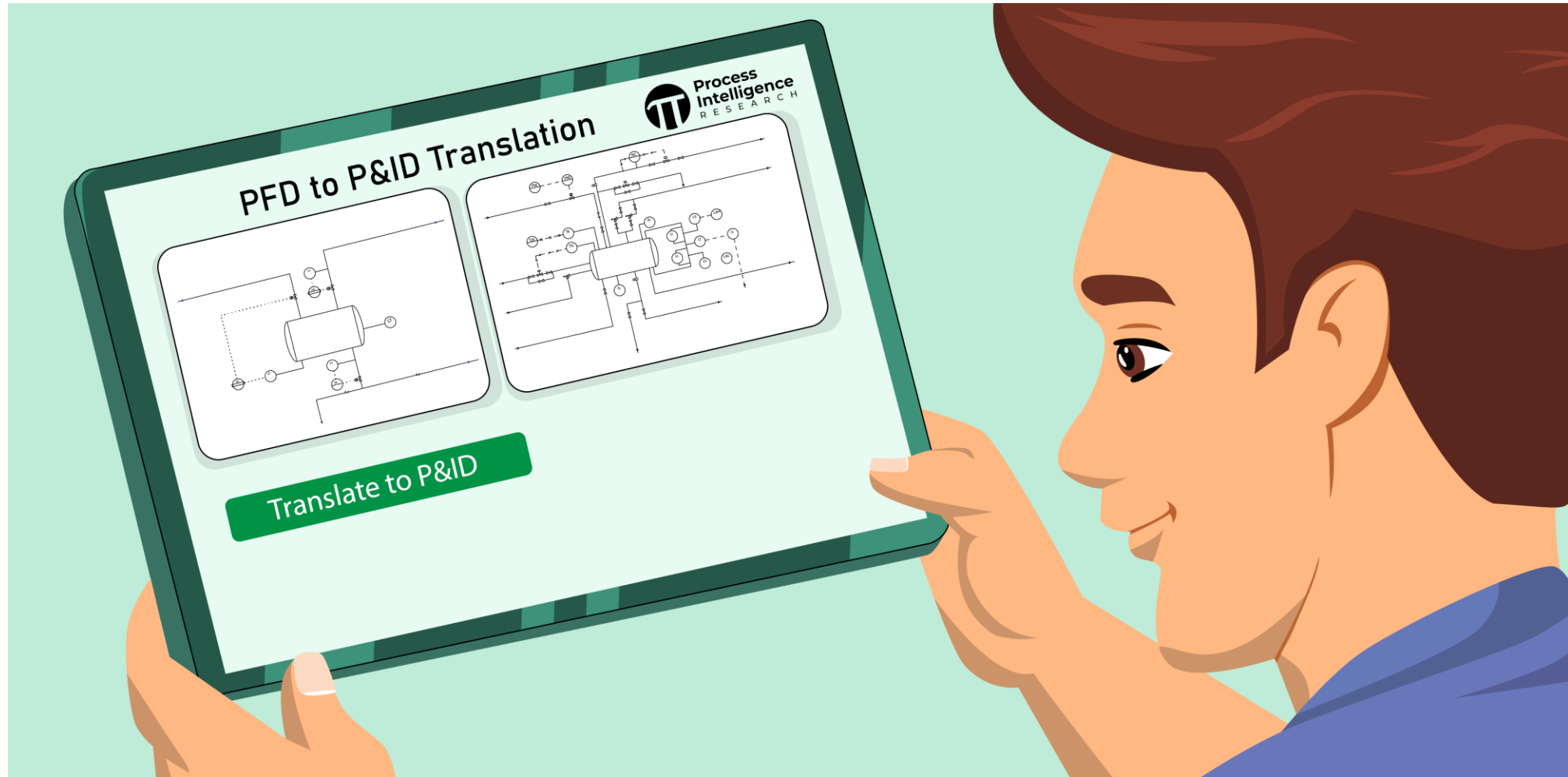
[2] Uzuner, H., Schembecker, G. (2012). *Wissensbasierte Erstellung von R&I-Fließbildern*. CIT. <https://doi.org/10.1002/cite.201100230>

[3] Obst, M., Doherr, F., Urbas, L. (2013). *Wissensbasiertes Assistenzsystem für modulares Engineering*. Automatisierungstechnik. <https://doi.org/10.1524/auto.2013.0011>



[4] Vogel, G., Schulze Balhorn, L., Schweidtmann, A.M. (2022). *Learning from flowsheets: A generative transformer model for flowsheet autocompletion*. Preprint on arXiv. <https://doi.org/10.48550/arXiv.2208.00859>

[5] Oeing, J., Welscher, W., Krink, N., Jansen, L., Henke, F., Kockmann, N. (2022). *Using artificial intelligence to support the drawing of piping and instrumentation diagrams using DEXPI standard*. Digital Chemical Engineering. <https://doi.org/10.1016/j.dche.2022.100038>

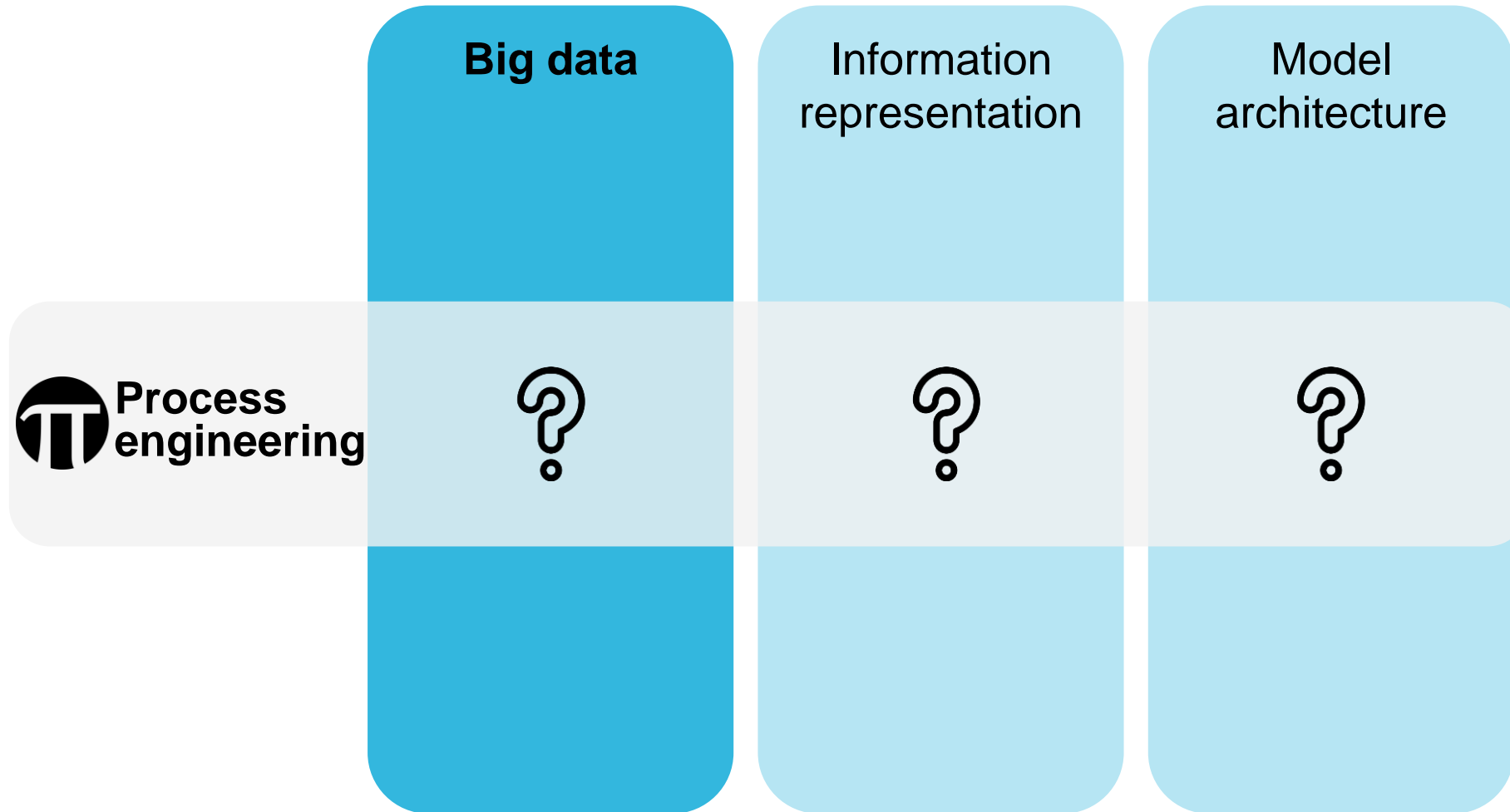
# PFD to P&ID translation



# What does it take to develop generative AI algorithms?

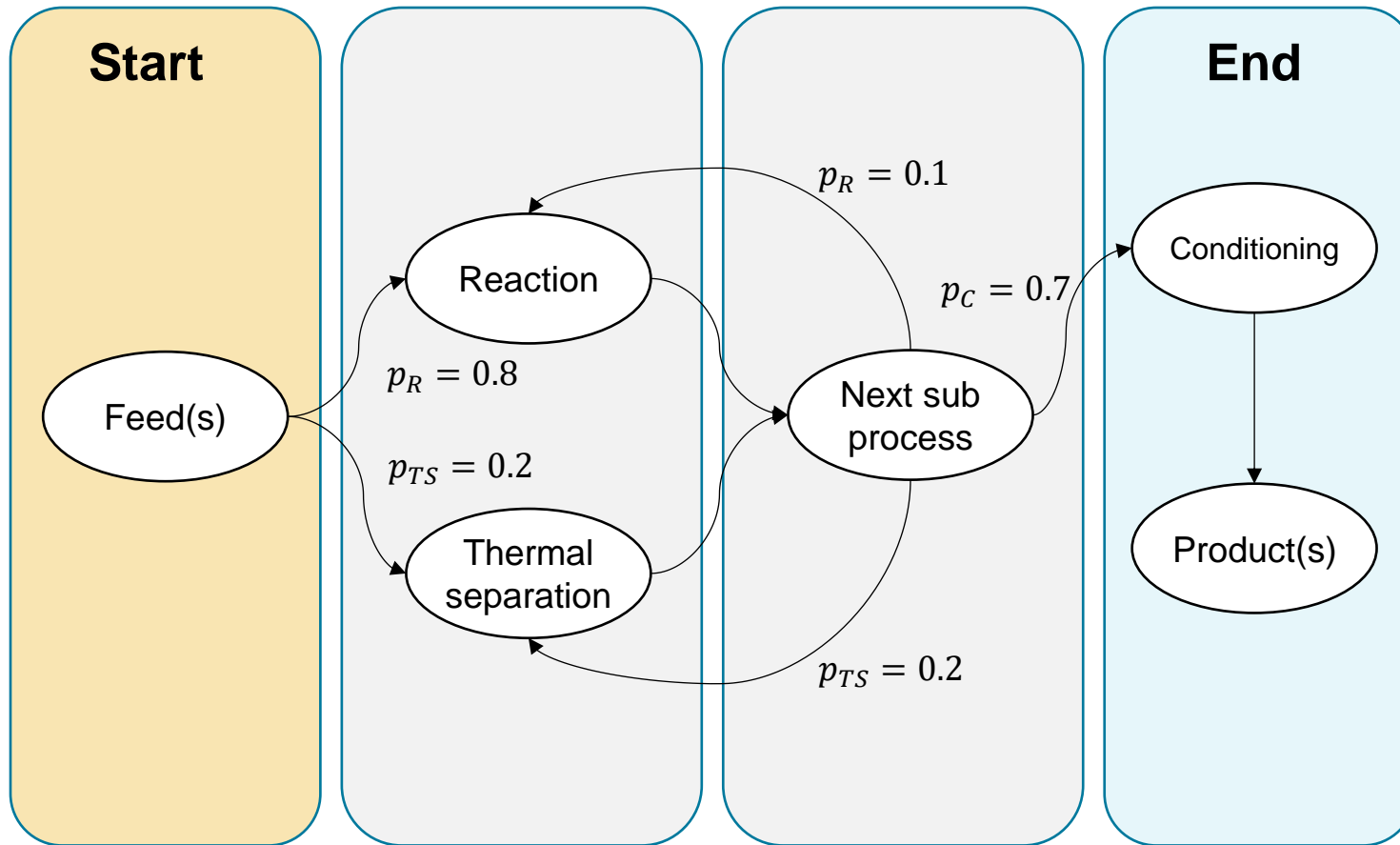
	Big data	Information representation	Model architecture
 ChatGPT	57 TB	Text	Transformer
 Process engineering	?	?	?

# What does it take to develop generative AI algorithms?





# P&ID generation<sup>1</sup>

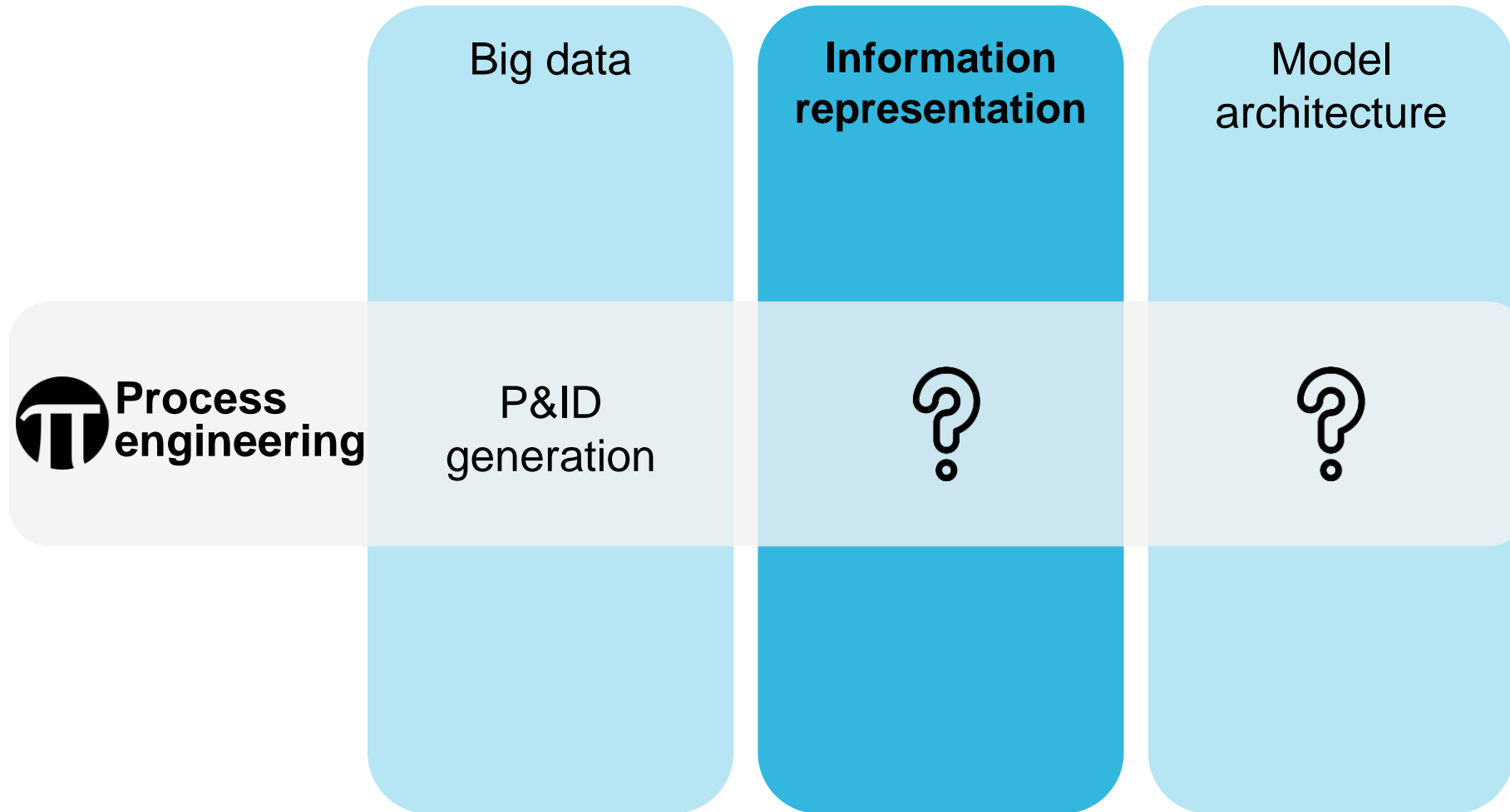


**Generated flowsheets**  
based on design heuristics and  
Markov chains

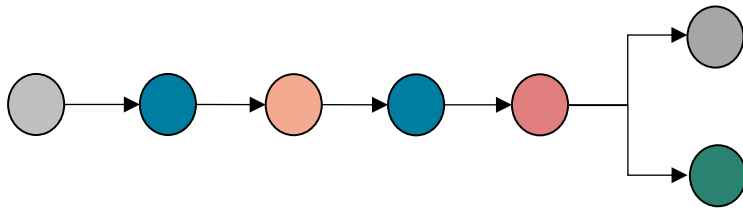
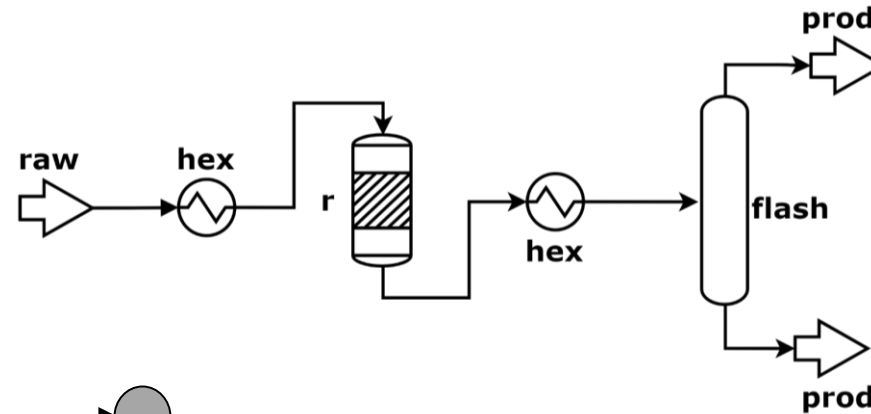
- Generation in graph format

[1] Hirtreiter, E., Schulze Balhorn, L., & Schweidtmann, A. M. (2024). Toward automatic generation of control structures for process flow diagrams with large language models. *AIChE Journal*, 70(1), e18259.

# What does it take to develop generative AI algorithms?



# Information representation of flowsheets



(raw)(hex)(r)(hex)(flash)[{tout}(prod)][{bout}(prod)]

## Flowsheet graphs<sup>1</sup> $G = (V, E)$

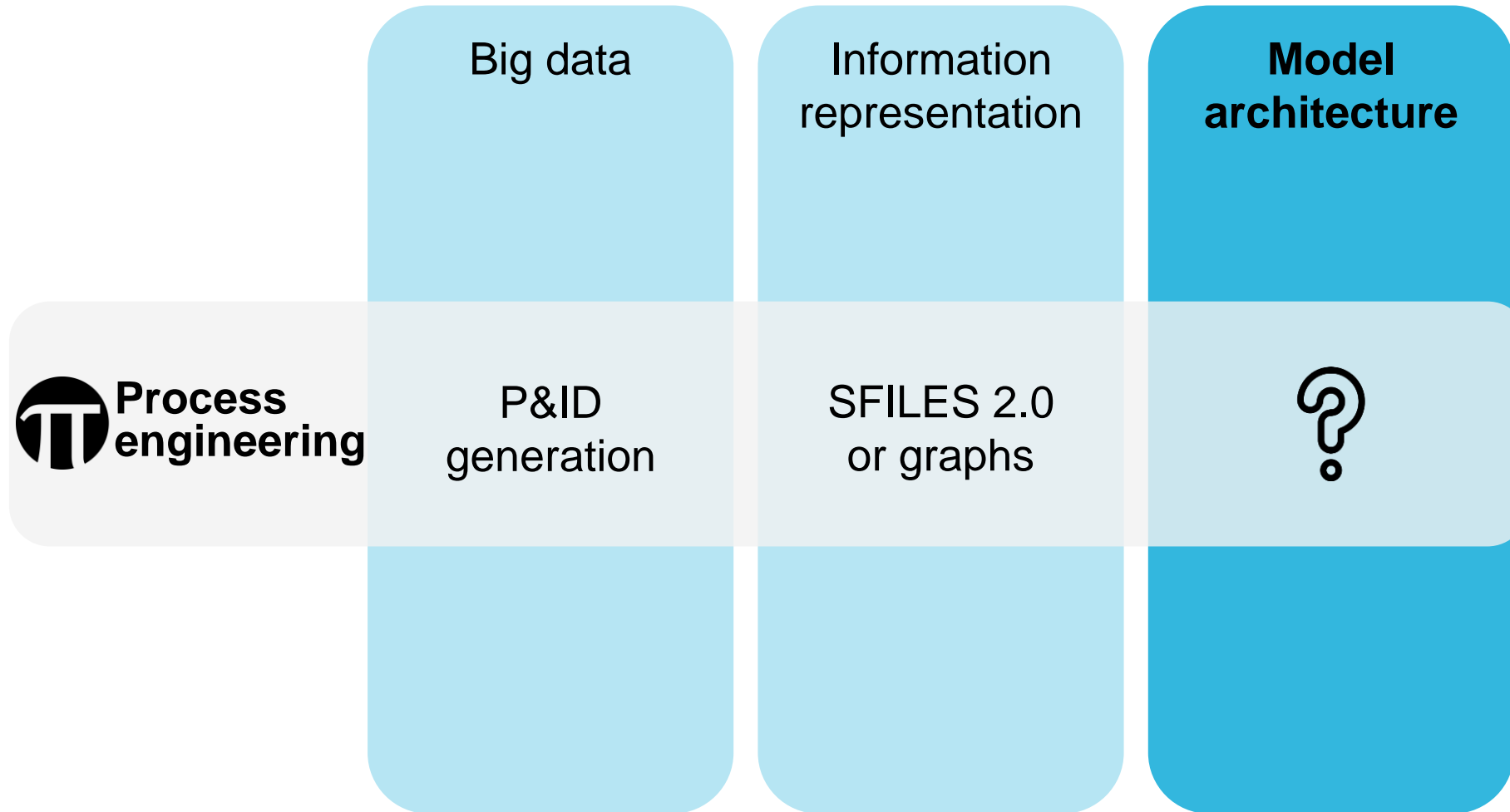
- Unit operations as nodes and streams as edges
- Add. information as feature vectors
- Variations incl. directed, hyper-, knowledge graphs

## SFILES<sup>2-4</sup>

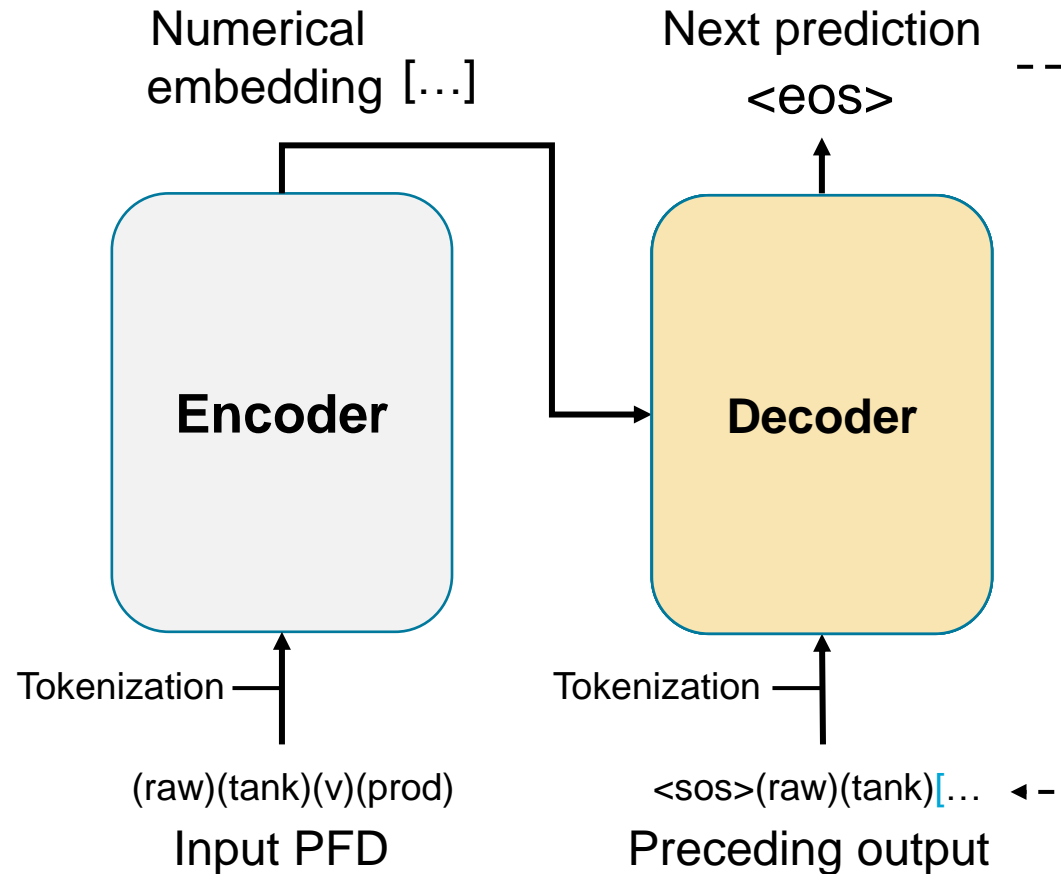
- Unique text representation of flowsheet topology
- Inspired by SMILES for molecules
- Currently limited to topology

[1] Stops, L., Leenhouts, R., Gao, Q., & Schweidtmann, A. M. (2023). Flowsheet generation through hierarchical reinforcement learning and graph neural networks. *AIChE Journal*, 69(1), e17938.  
 [2] d'Anterrosches, L. (2005). *Process Flowsheet Generation & Design through a Group Contribution Approach*. [CAPEC], Department of Chemical Engineering, Technical University of Denmark.  
 [3] Vogel, G., Hirtreiter, E., Schulze Balhorn, L., & Schweidtmann, A. M. (2023). SFILES 2.0: an extended text-based flowsheet representation. *Optimization and Engineering*, 1-23.  
 [4] Mann, V., Gani, R., Venkatasubramanian, V. (2023). Intelligent Process Flowsheet Synthesis and Design using Extended SFILES Representation. *ESCAPE33*

# What does it take to develop generative AI algorithms?



# P&ID prediction model – SFILES-to-SFILES



**Applied model for control structure prediction:**

T5<sup>1</sup> (based on transformer architecture<sup>2</sup>)



**Final P&ID:**

`(raw)(tank)[(C){LC}_1](v)<_1(prod)`

[1] Raffel, C., Shazeer, N., Roberts, N., Lee, K., Narang, S., Matena, M., Zhou, Y., Li, W., Liu, P.J. (2020). *Exploring the Limits of Transfer Learning with a Unified Text-to-Text Transformer*. arXiv. <https://doi.org/10.48550/arxiv.1910.10683>  
[2] Vaswani, A., Shazeer, N., Parmar, N., Uszkoreit, J., Jones, L., Gomez, A. N., Kaiser, L., Polosukhin, I. (2017). *Attention is All you Need*. arXiv. <https://doi.org/10.48550/arxiv.1706.03762>

# Illustrative example



## Proof of concept

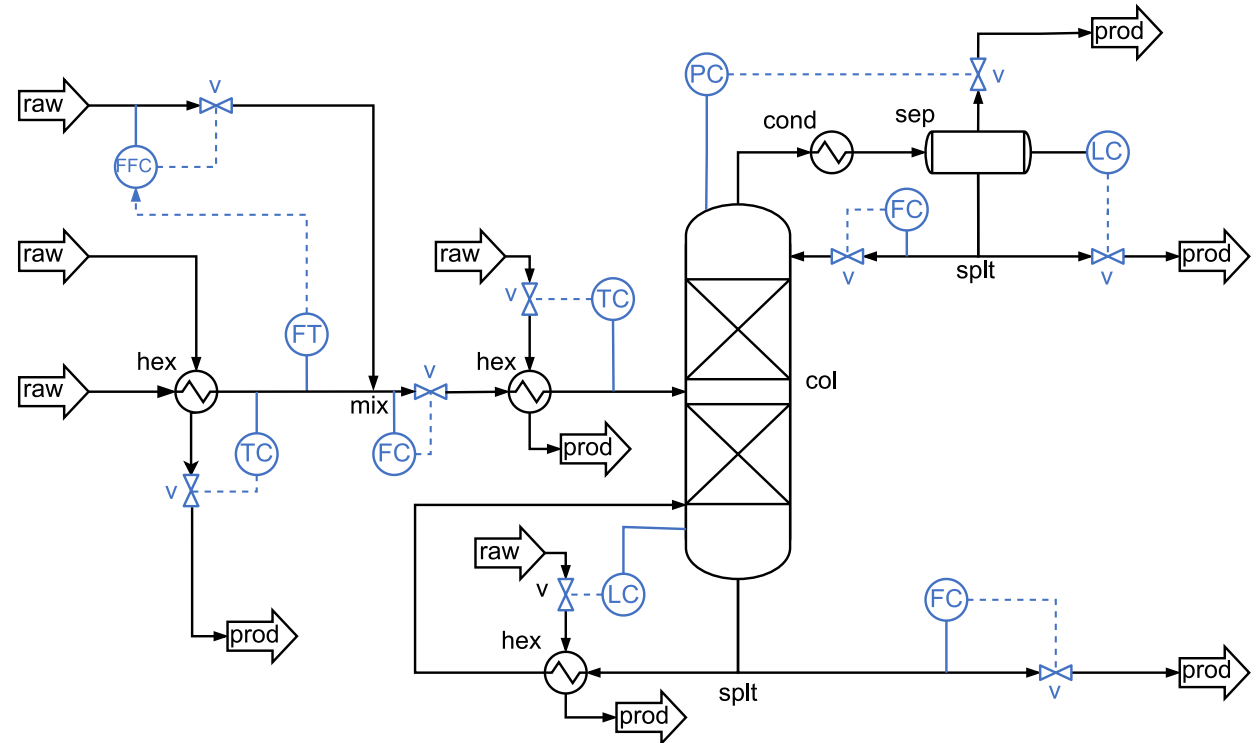
Limited to topology information, training bias, potential errors in prediction...

### Model

- SFILES-to-SFILES model (7.9M param)
- **In:** PFD; **Out:** PFD w/ control structure

### Dataset

- 100,000 synthetic flowsheets with control structure
- 53 different building blocks



[1] Hirtreiter, E., Schulze Balhorn, L., & Schweidtmann, A. M. (2024). Toward automatic generation of control structures for process flow diagrams with large language models. *AIChE Journal*, 70(1), e18259.

**Thank you very much for your attention!**